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The use of x-ray photoelectron spectroscopy for coal characterisation

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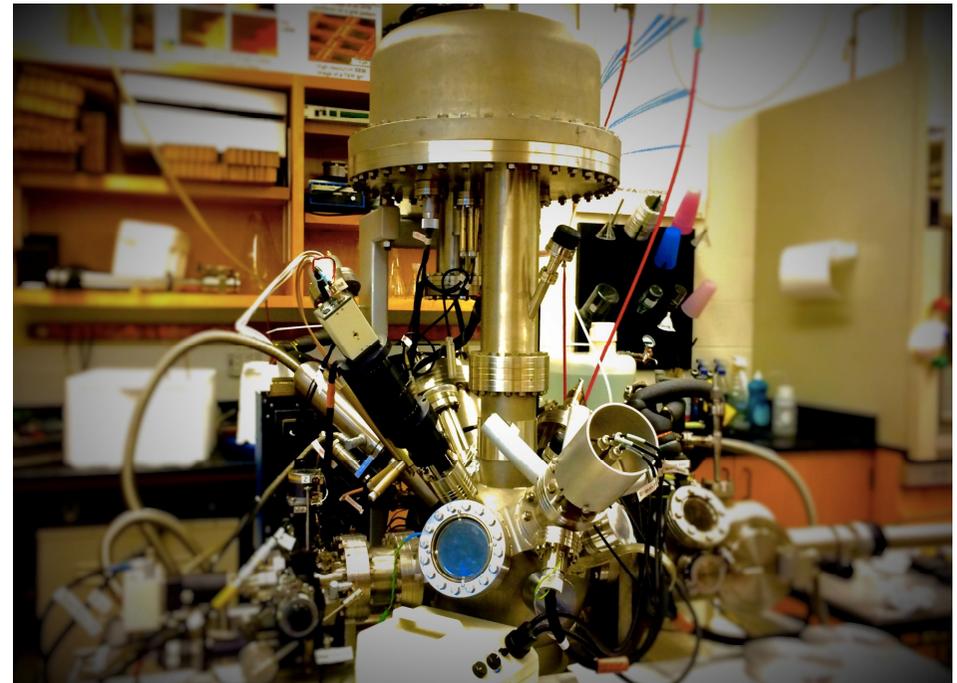
Coal analysis and operability in iron and steel

Overview

- Introduction to XPS
 - Equipment
 - Applications
-
- Aim of the talk is to introduce XPS as a method for coal characterisation
 - Provide examples of various uses of XPS and how they have been applied in coal research

What is X-ray photoelectron spectroscopy?

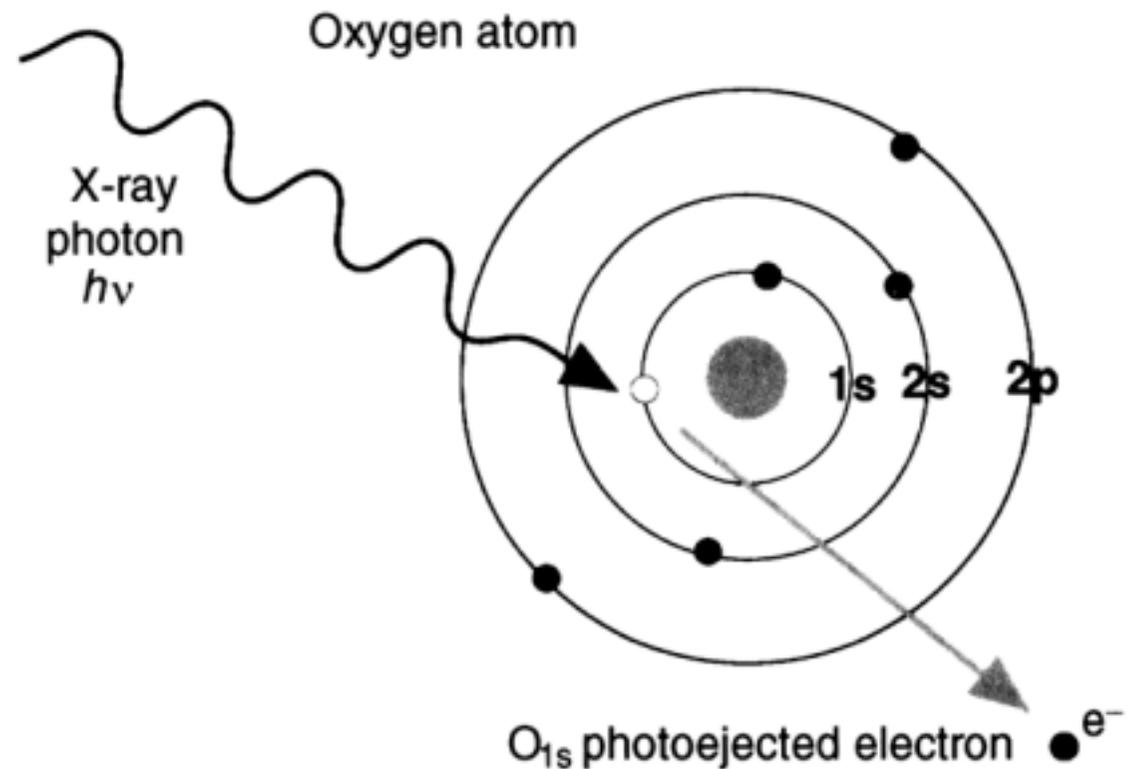
- Surface analysis technique
- Depth 5-10nm
- Non-destructive
- Used to determine electronic structure of atoms and molecules
- High-energy x-rays can eject core electrons
- Typically used to analyse inorganic compounds, metals, and polymers
- Utilises photoelectric process



Photoelectric process

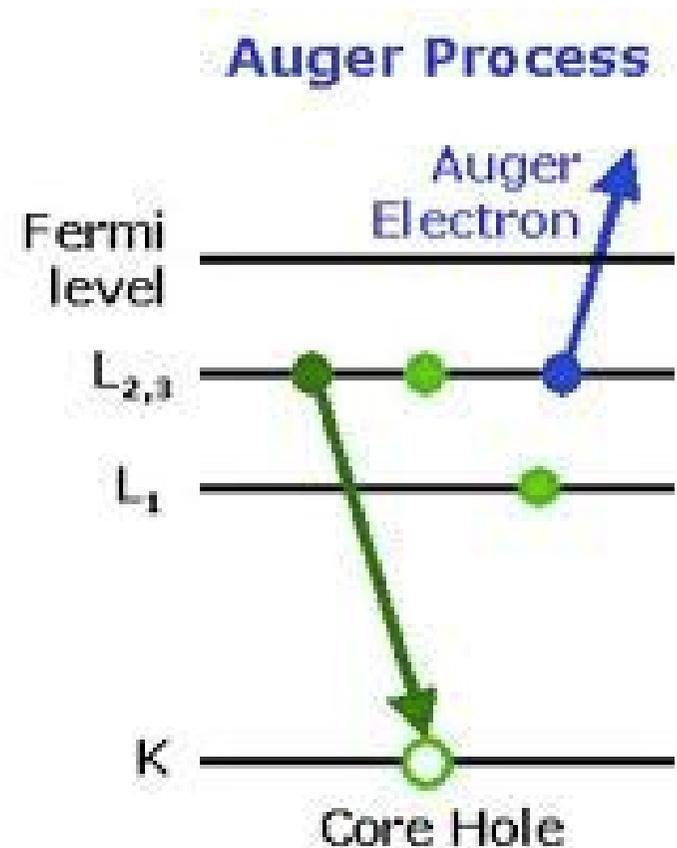
- The effect was honed by Kai Siegbahn in the 60s who was awarded a Nobel Prize for his work developing XPS

- XPS spectral lines are identified by the shell from which the electron was ejected (1s, 2s, 2p, etc.)

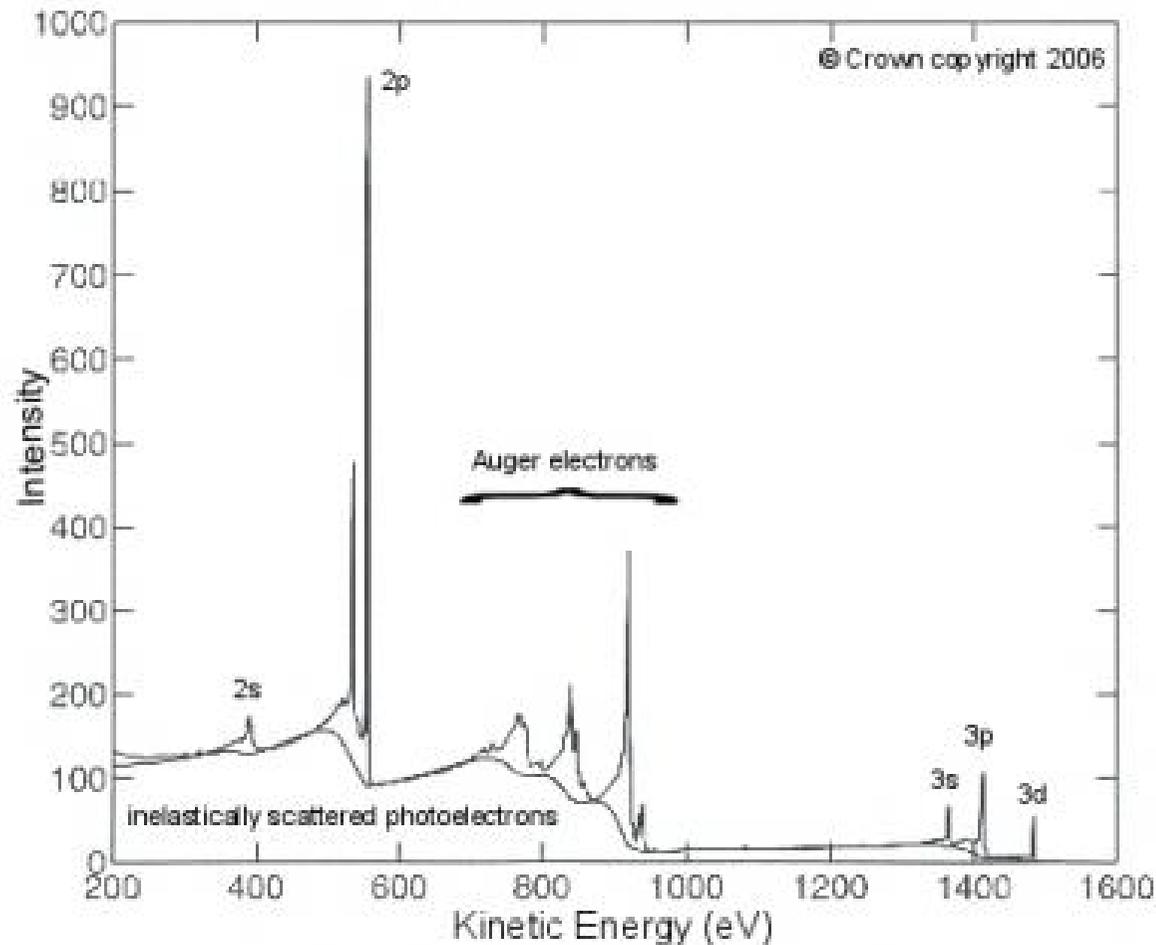


X-ray induced Auger electron

- Following the photoelectron emission, the atom will release energy through ejection of an Auger electron
- A valence electron will fill the space of the photoelectron whilst another electron will be emitted to compensate for this – an Auger electron
- Secondary electron effect



XPS energy scale



- The XPS instrument measures the kinetic energy of all collected electrons, both *photoelectrons*, and *Auger electrons*
- An XPS spectrum will show both XPS (photoelectron) peaks and Auger peaks

Copper XPS wide survey spectrum (National Physical Library)

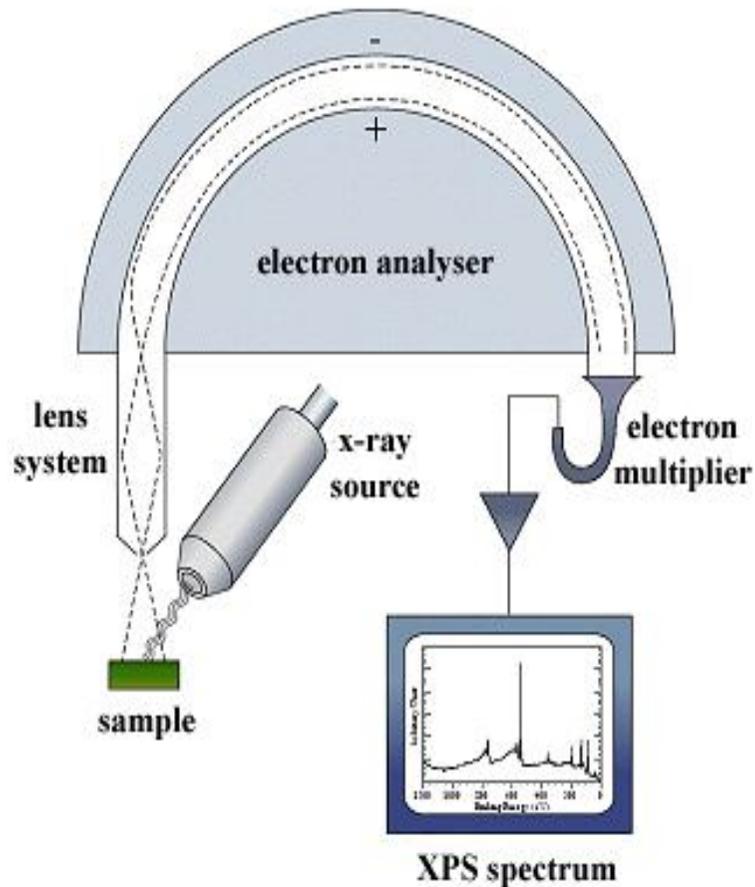
XPS energy scale – binding energy

- Each binding energy (eV) is known to correlate to a specific element/chemical status

$$BE = h\nu - KE - \phi_{\text{spec}}$$

- *Binding energy (eV) is the energy required to remove an electron from an atom, a molecule, or an ion*
- This allows us to determine what elements are present and in what quantities

Equipment



- Ultra-high Vacuum chamber (UHV) required to increase mean free path for electrons
- This is to ensure the photoelectron's kinetic energy will not be significantly altered



Applications

- Elemental identification
- Chemical state/bonding changes
- Depth profiling
- XPS imaging

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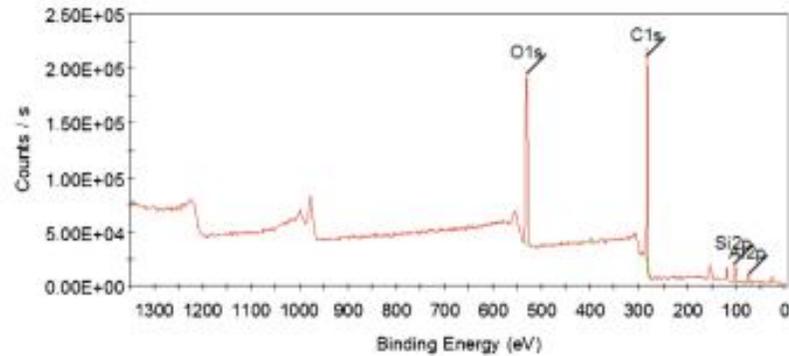
Elemental identification

- What elements exist on the surface
- Quantities of elements
- Effective method of detecting surface contamination

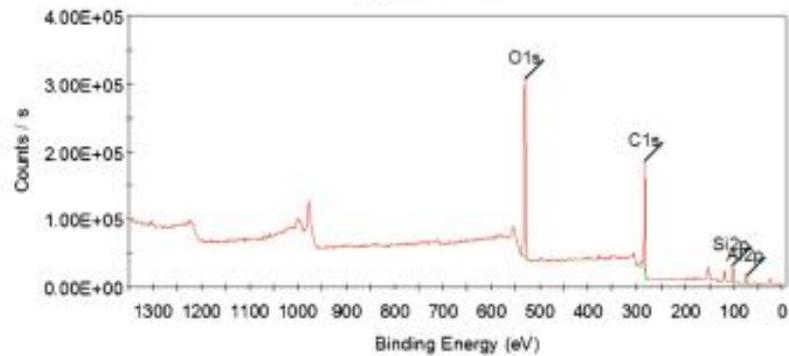
| Element | 2p _{3/2} (eV) | 3p (eV) |
|---------|------------------------|---------|
| Fe | 707 | 53 |
| Co | 778 | 60 |
| Ni | 853 | 67 |
| Cu | 933 | 75 |
| Zn | 1022 | 89 |

- XPS cannot identify hydrogen peaks – no core electron
- *Electron – nucleus attraction (binding energy) used to identify the elements*

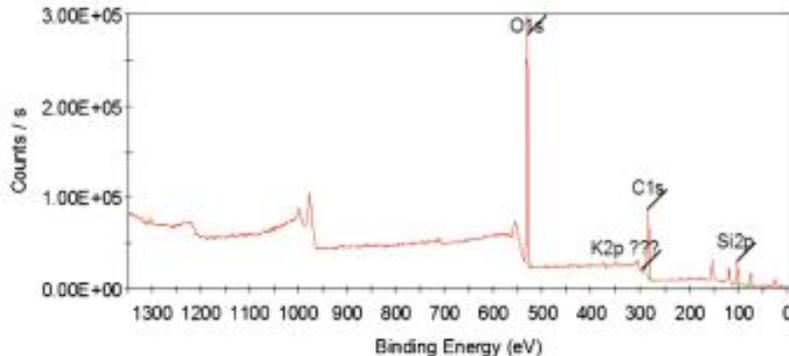
Surface effects of natural weathering after 3/6 months



(a) Fresh coal



(b) After 3 months weathering



(c) After 6 months weathering

- Wide survey spectrum to view multiple element peaks at once
- C1s peak intensity decreases – indication of decrease in amount of organic materials on surface
- O1s peak intensity increases
- Surface contents of Al and Si increased with weathering

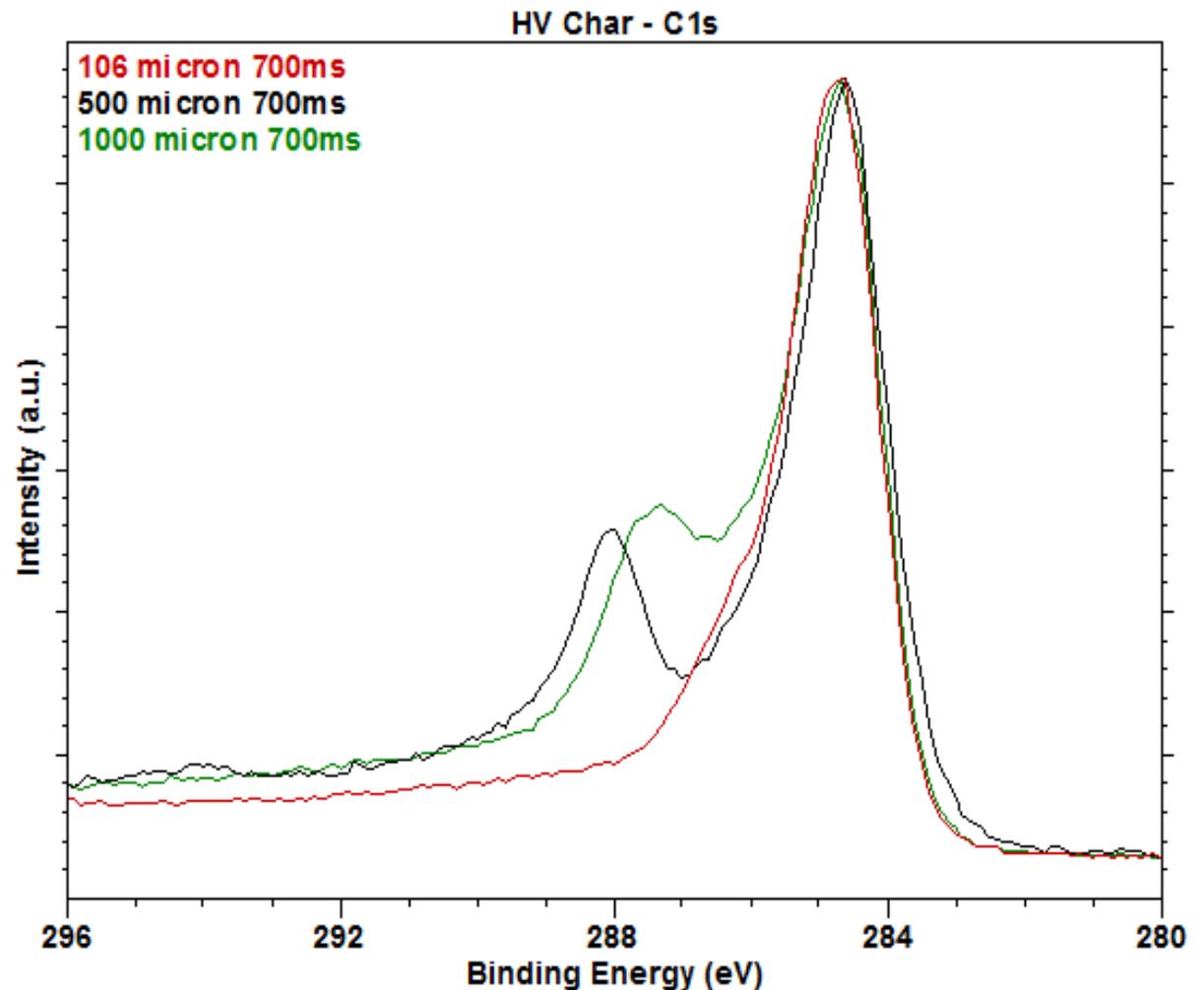
Chemical bonding status

- Each element and type of bond has its own binding energy
- By evaluating the intensity of each binding energy peak we can determine the quantities of certain materials

| Functional group | C1s Binding energy (eV) |
|------------------------------|-------------------------|
| hydrocarbon C-H, C-C | 285.0 |
| amine C-N | 286.0 |
| alcohol, ether, C-O-H, C-O-C | 286.5 |
| Cl bound to C C-Cl | 286.5 |
| F bound to C C-F | 287.8 |
| carbonyl C=O | 288.0 |

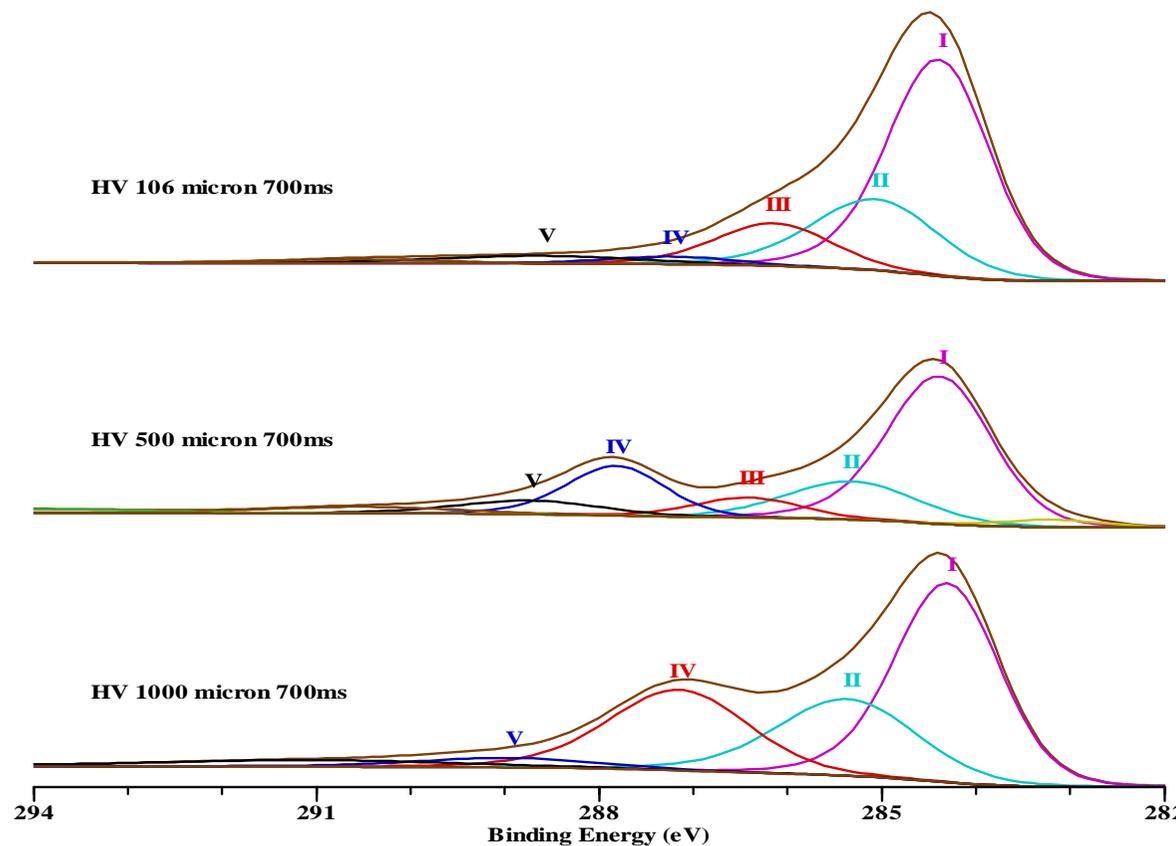
Surface bonding variation with particle size – C1s peak spectra

- 3 different Particle size coal chars created in a drop tube furnace to simulate blast furnace coal injection
- <1mm, <500 μ m, <106 μ m
- Two larger size chars have bimodal distributions
- Grinding coals to smaller particle size reduced oxygen-carbon bonding on surface
- Surface oxygen species have been found to impact & enhance coal reactivity



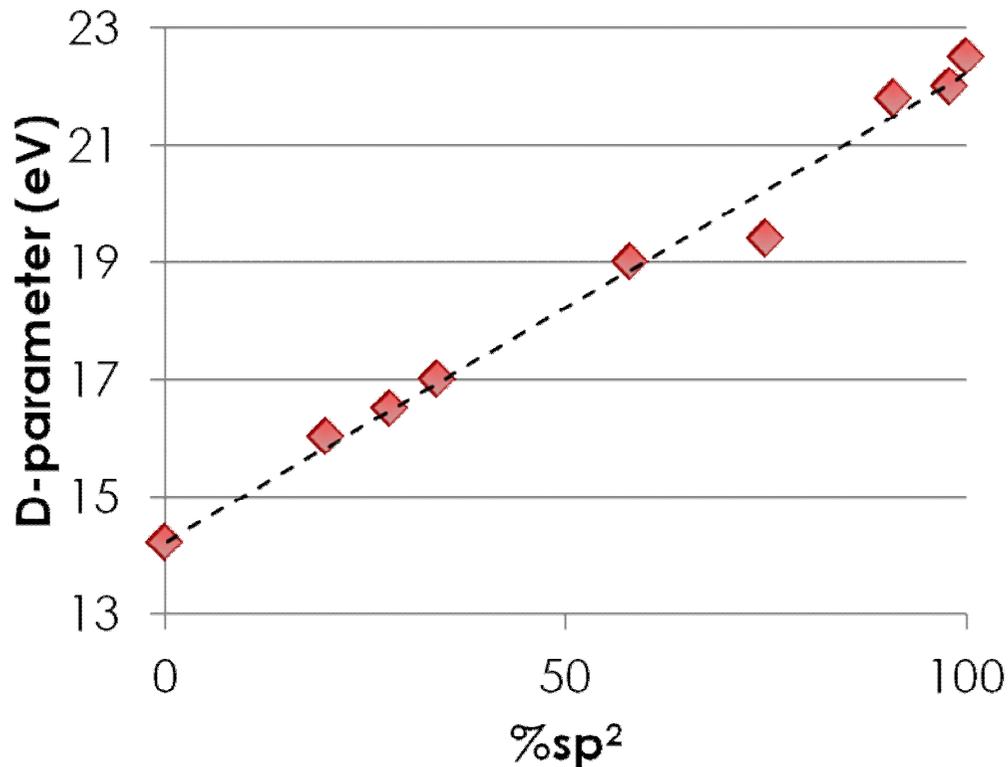
Surface bonding variation with particle size

| Peak | I | II | III | IV | V |
|---------------------------|---------------|---------------|---------------|---------------|---------------|
| Binding energy range (eV) | 284.3 - 284.5 | 285.1 - 285.5 | 285.6 - 286.5 | 287.0 - 287.8 | 288.1 - 288.8 |



Steer et al, (2015) The effects of particle grinding on the burnout and surface chemistry of coals in a drop tube furnace

sp^2/sp^3 carbon hybridisation using x-ray excited Carbon Auger electrons



Lascovich, Giorgio and Scaglione, (1991)

- The sp^2 percentage is estimated by a linear interpolation between diamond (100% sp^3) and graphite (100% sp^2) D values
- Comparison between raw coals and coal chars showed a higher percentage of sp^2 bonding for chars
- Smaller char particle size consistently had lower sp^2 character
- Highly ordered graphitic (sp^2) bonding has been correlated with lower char reactivity

Summary

- XPS allows the collection of both photoelectrons and auger electrons
- XPS can provide a range of chemical information including elemental, bonding, and imaging information
- My future work using XPS will investigate char reactivity variations with regards to particle size fractions, volatiles, and char residence times

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